



SPECIFICATIONS	
ELECTRICAL	110/220VAC Switchable 50/60 Hz, 1800 Watts Continuous
PNEUMATIC	5 CFM @80 PSI, Clean Dry Air

FINISH	NONE
MATERIAL	N/A
<small>MACHINE SURFACES TO BE NO GREATER THAN 125 (5.1) μm MILLING SURFACES TO BE NO GREATER THAN 125 (5.1) μm PARTS MUST BE FREE OF BURRS AND SHARP EDGES TOLERANCES: DIMENSIONS IN INCHES 1 PLACE DIMS ± .015 2 PLACE DIMS ± .010 3 PLACE DIMS ± .005 ANGLES ± .1°</small>	
<small>NOTE: THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE REPRODUCED OR DISSEMINATED WITHOUT THE WRITTEN CONSENT OF AUTOMATED PACKAGING SYSTEMS INC.</small>	
<small>UNLESS OTHERWISE SPECIFIED: UNITS: INCHES PROJECTION: THIRD ANGLE</small>	<small>REVISIONS: DATE: 06-01-15 BY: ENG DESCRIPTION: MACHINE LAYOUT</small>

Automated PACKAGING SYSTEMS
 10175 PHILIPP PARKWAY - STREETSBORO, OH 44221

DRIVING SIZE: E SCALE: 1/4 DRAWN BY: ENG DATE: 06-01-15 SHEET 1 OF 1 REV: E

TITLE: ABB505 MACHINE LAYOUT DRAWING NO: FP217